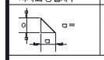
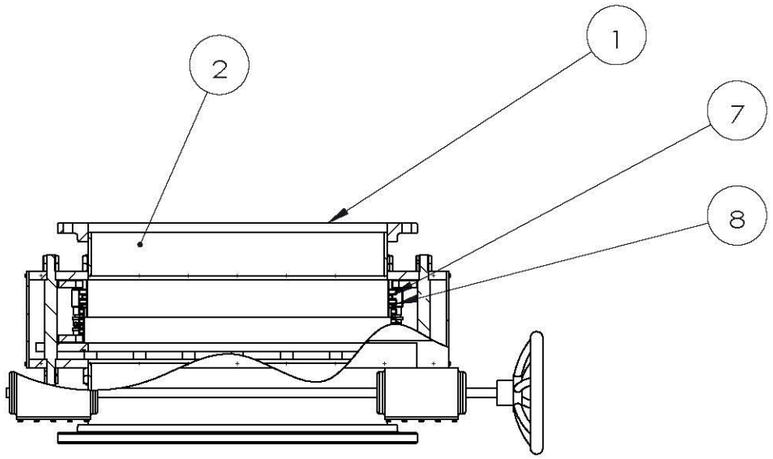
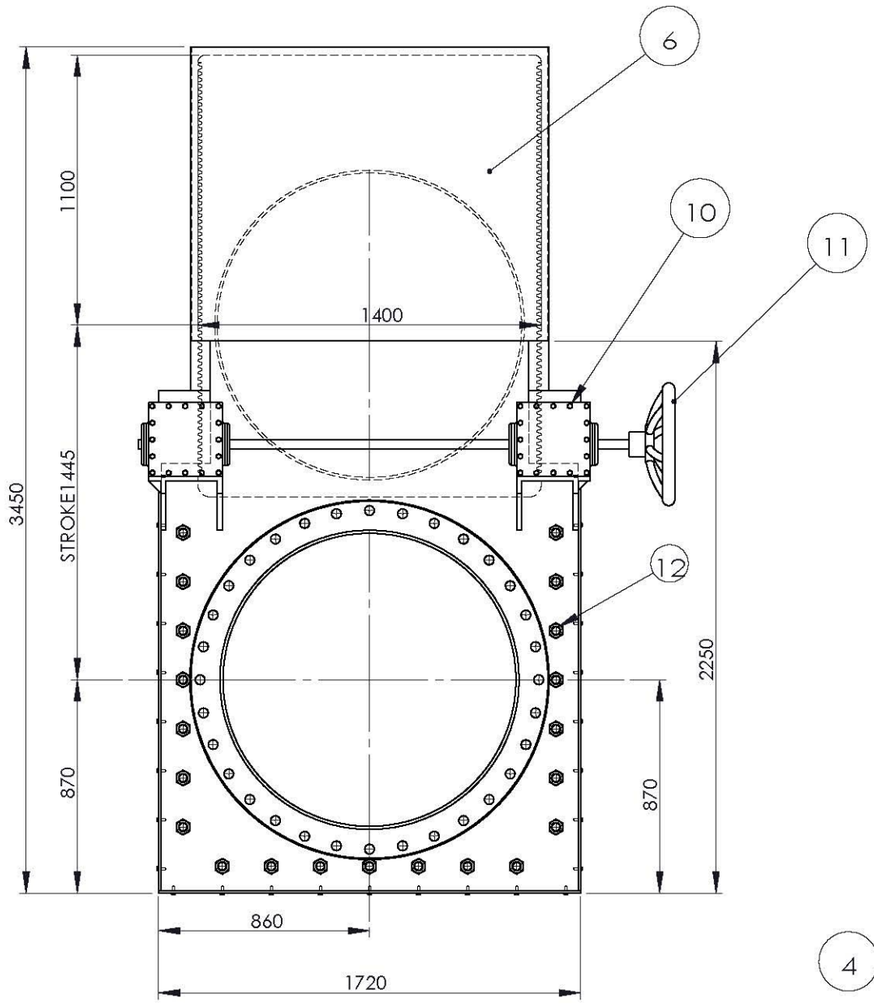
지시외 용접치수	지시외 모서리부분
	지시없는 모서리제거 C = 0.3~1.2 R = 0.3~1.2

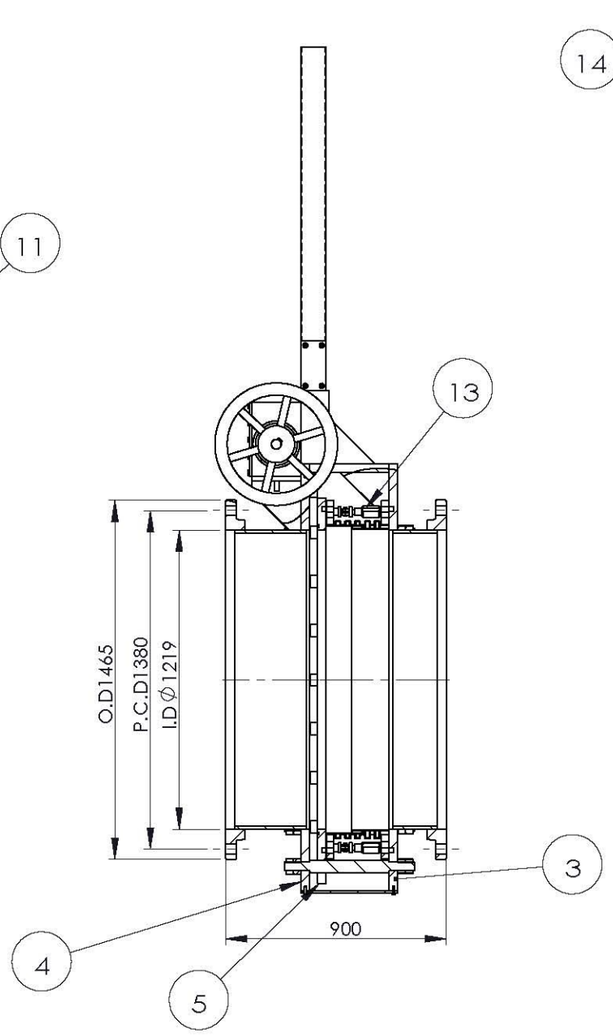
지시수수없는 조립치수	구분	0.5~	6~	30~	120~	315~	1000~
	대	6	30	120	315	1000	2000
	틈	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2

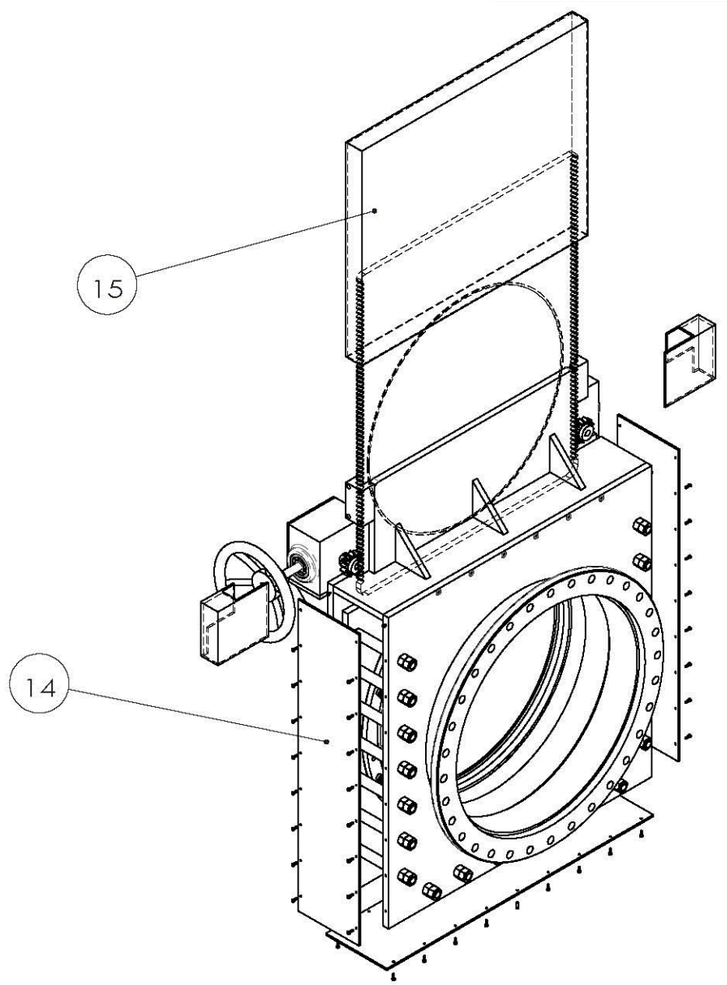
표면거칠기								
Ra	√	25√	12.5√	6.3√	3.2√	1.6√	0.8√	0.2√	0.1√
Rmax		100S	50S	25S	12.5S	6.3S	3.2S	0.8S	0.4S
다듬질	~	▽		▽▽		▽▽▽		▽▽▽▽	

No.	DATE	REVISION & DESCRIPTION	SIGNATURE	
			REVIEWED	CHECKED
⚠				
⚠				









No.	DESCRIPTION	MAT.(KS)	UNIT QUANTITY	TOTAL QUANTITY	PER UNIT WEIGHT(kg)	TOTAL WEIGHT(kg)	REMARKS
15	BONNET COVER	SS400					
14	BODY COVER	SS400					
13	AIR CYLINDER	PURCH.	12		–	–	
12	STUD BOLT, 4NUT & 2PW	SCM440			–	–	
11	HANDLE	PURCH.	1		–	–	
10	WARM GEAR BOX	PURCH.	1		–	–	MODULE : 8
9	SPUR GEAR	SM45C	2		–	–	MODULE : 8
8	BELOWS		1SET		–	–	
7	SEALING RING	SS400	1SET		–	–	
6	SLIDING GATE	STS304	1		–	–	
5	PUSH PLATE	SS400	1		–	–	
4	WALL PLATE	SS400	1		–	–	
3	BASE PLATE	SS400	1		–	–	
2	PIPE	SPPS38	2		–	–	1200A
1	FLANGE	SS400	2		–	–	1200A
	BLIND VALVE		1SET		–	–	

posco

대아엘(주)

SCALE	1/8	PROJECTION	
SIZE	A1	DIMENSION	mm

Homepage:

TITLE: – PLANT – / – FACILITY – SAFETY VALVE

	DRAWN	CHECKED	REVIEWED	APPROVED
POSCO SIGNATURE				
POSCO DATE				
(SUPPLIER)				

REF. DWG. No. EQUIPMENT –
MAKER DWG. No.
POSCO DWG. No.